

Fig. 1 - Fixed function Master/Slaves Network

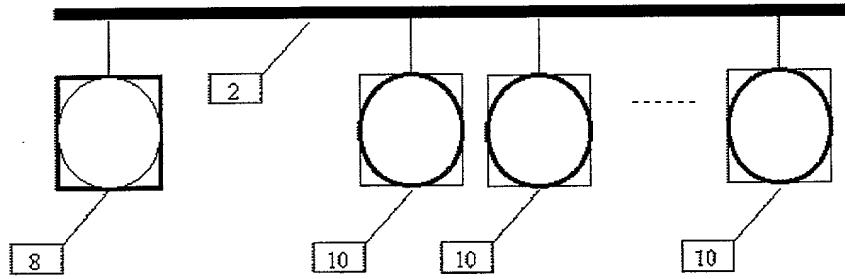


Fig. 2 - Dynamic function Master/Slaves Network

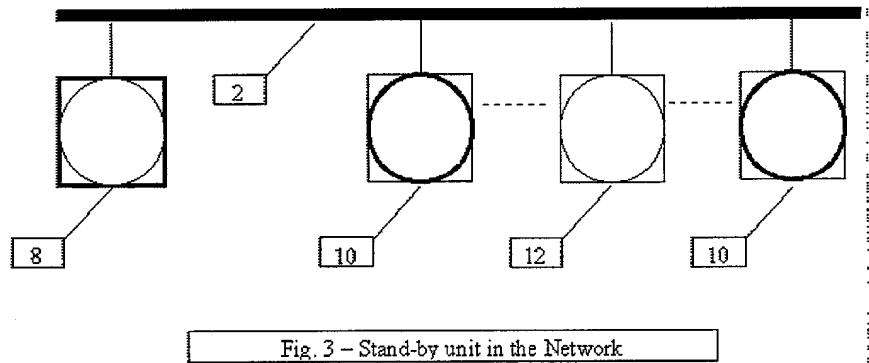


Fig. 3 – Stand-by unit in the Network

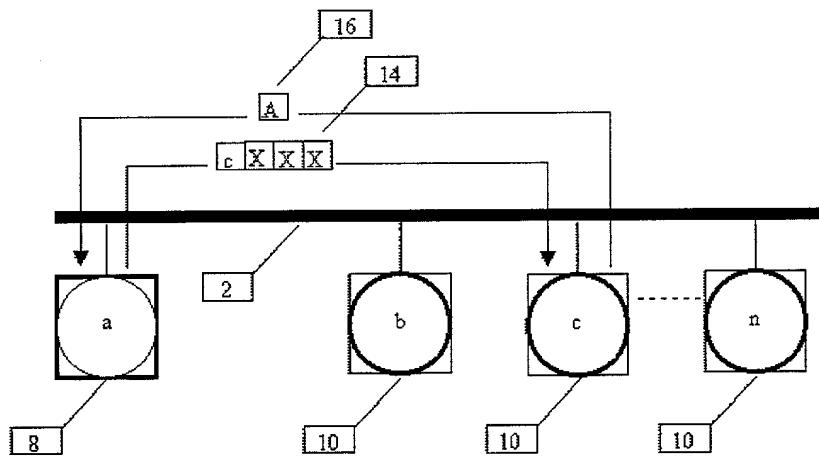


Fig. 4 – Master to Slave communication

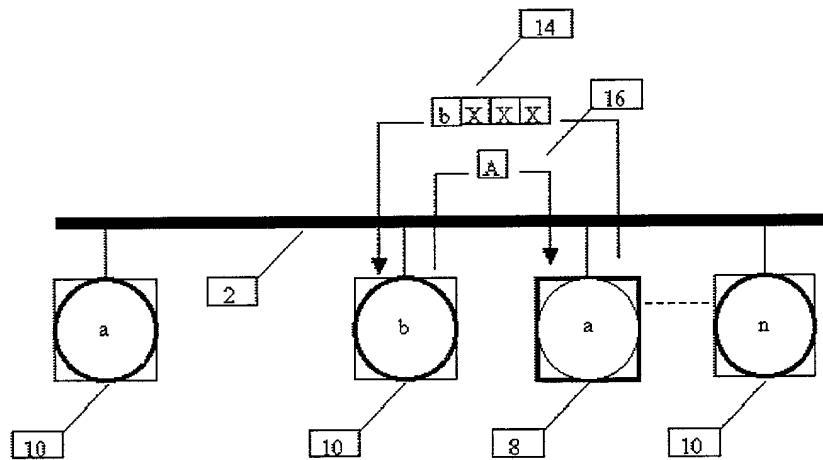


Fig. 5 – Remote unit intercommunication

Address	Command	Data	Error Check
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Fig. 6 – Communication Packet

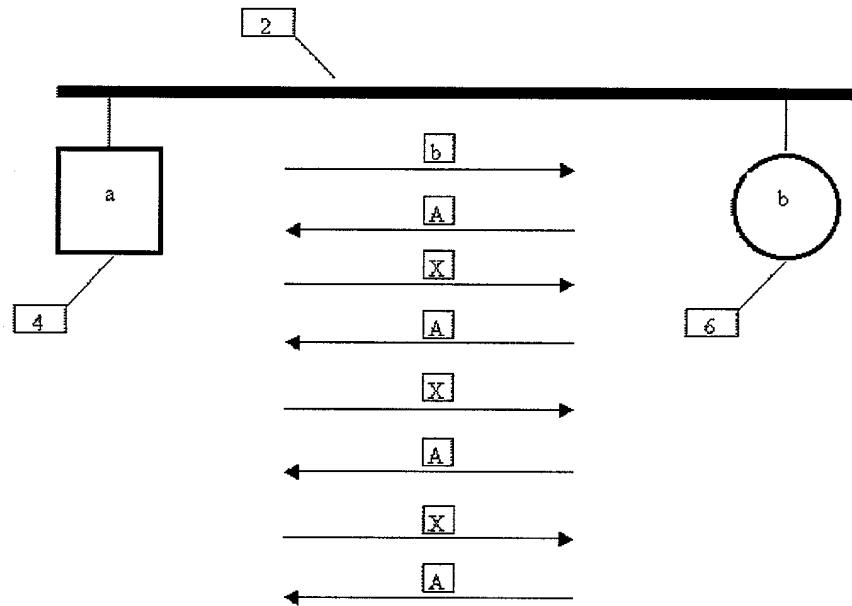


Fig. 7 – Communication flow

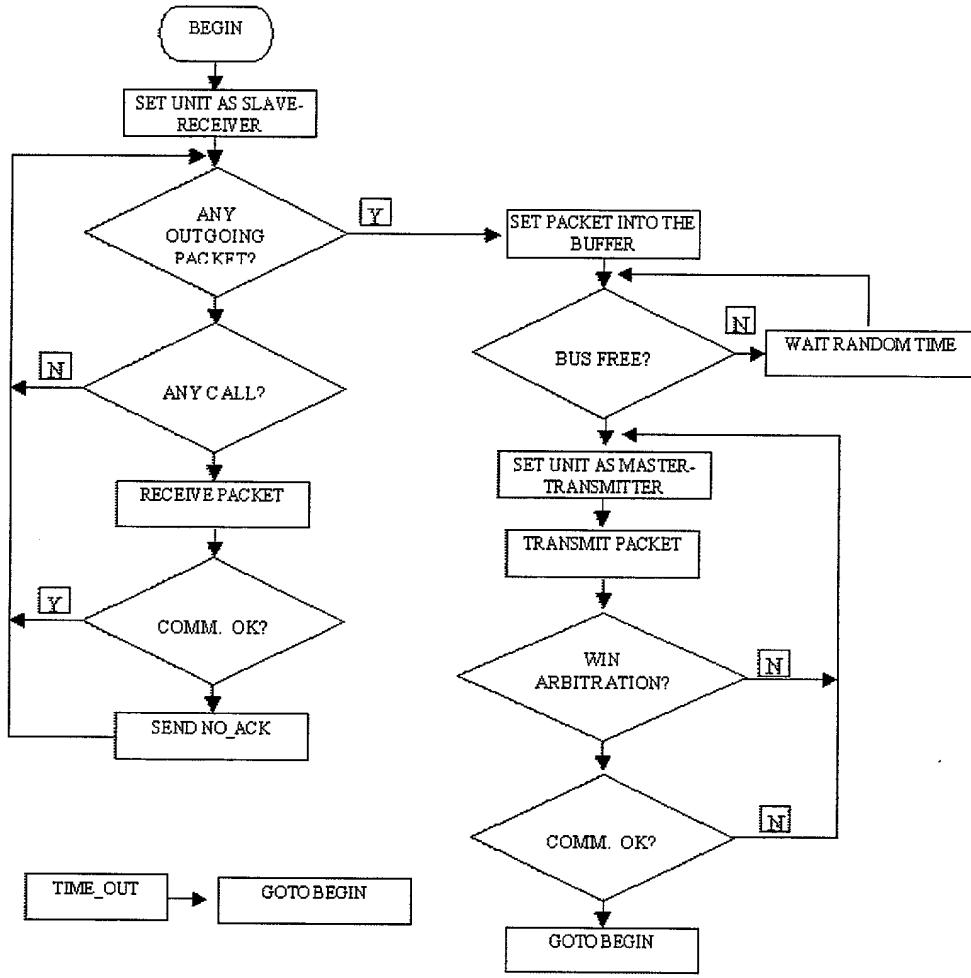


Fig. 8 – Main Communication algorithm